

# 42nd Annual Armament Systems: Gun and Missile Systems Conference



## ***Energetic Materials to Meet Warfighter Requirements: An Overview of Selected US Army RDECOM-ARDEC Energetic Materials Programs***

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# ***Outline***

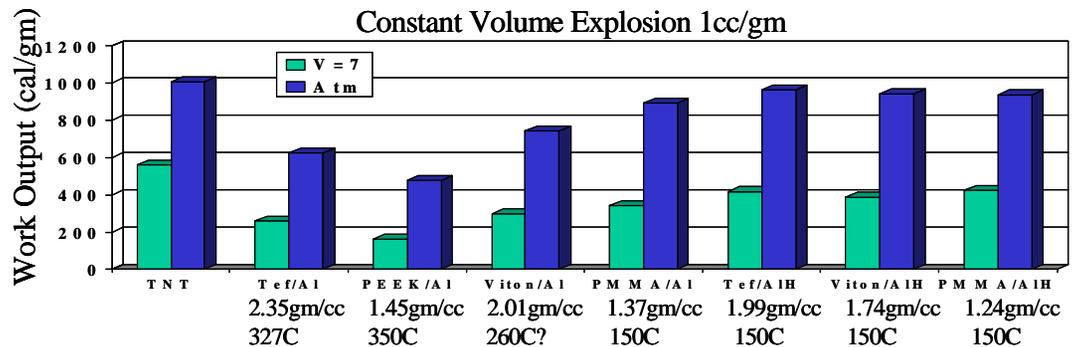
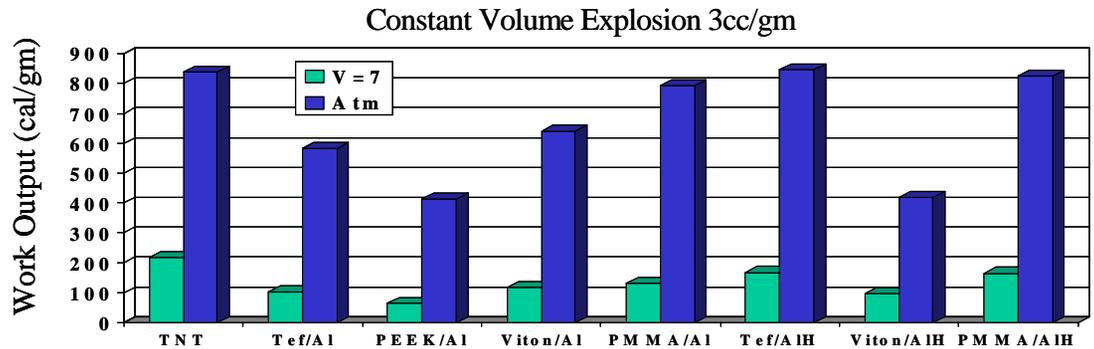
## ***Selected US Army RDECOM-ARDEC Energetic Materials Programs***

- Reactive Materials
- Insensitive Munitions Technology
- High Energy/High Blast Explosives
- Nanocrystalline Energetics & Nano Composites
- Summary



# Reactive Material Applications

- Demolition Shaped Charge (BAM-BAM)
- Reactive Fragmentation
- EFP RM
- EM Splat
- Reactive IM Liners (PIMS)
  
- Active Protection System
- Low collateral damage
- Structural energetic
- KE Rod
- IED defeat
- Chemical agent defeat

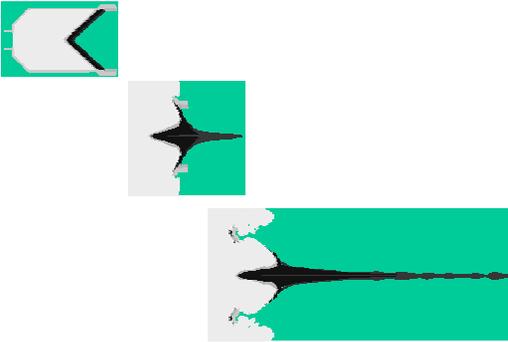




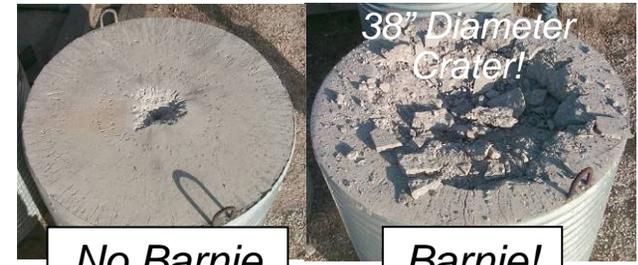
# Unitary Demolition Reactive Material Warhead

## Barnie SC Concept "The Rubblizer"

### High-Rate Dynamic Continuum Modeling

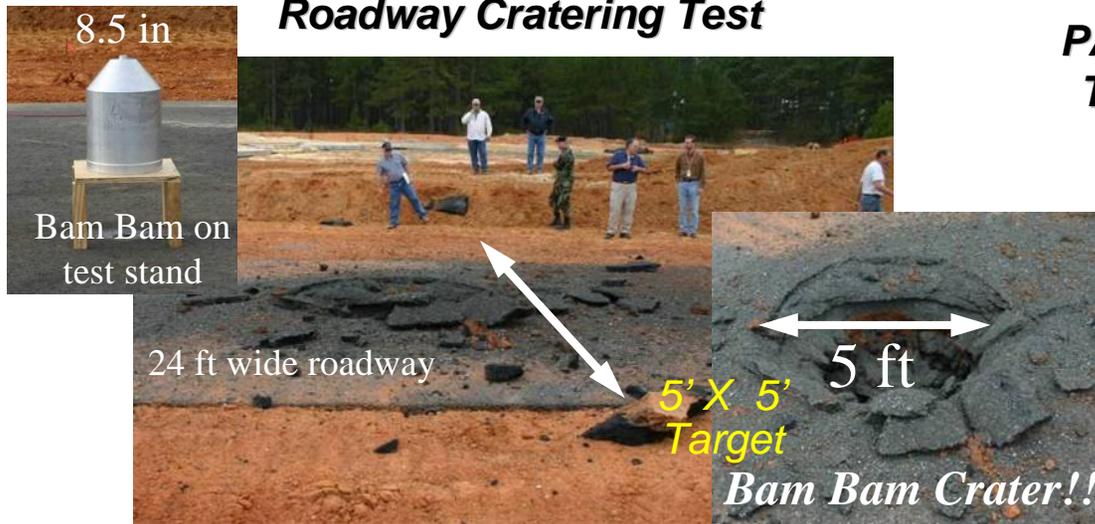


- Incorporates defeat mechanism of a two stage munition into single unitary warhead concept!
- The most effective unitary demolition warhead currently known!



## Scaled up "Bam-Bam" Warhead

### Roadway Cratering Test



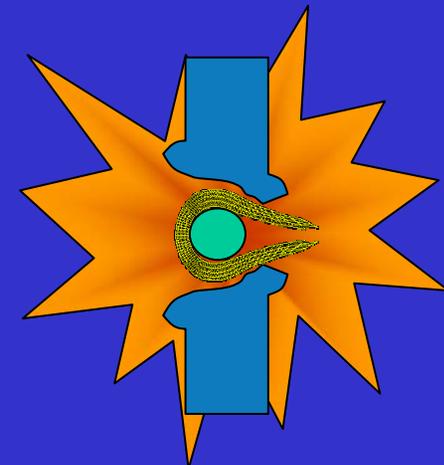
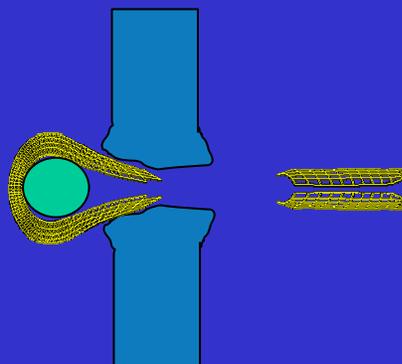
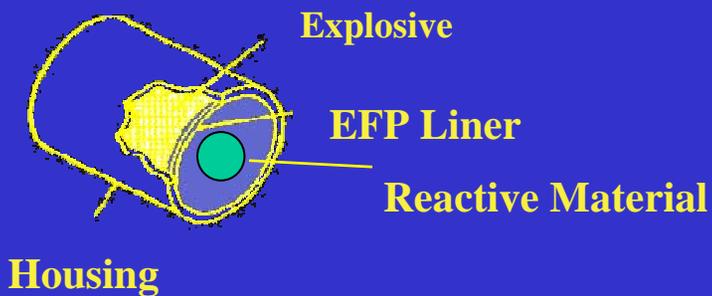
### PAM Bridge Pier Target Testing



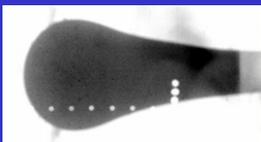


# REACTIVE MATERIAL ENHANCED LETHALITY EFP

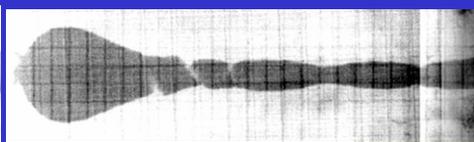
*Explosively formed long penetrator with follow-thru grenade for enhanced behind target effects.*



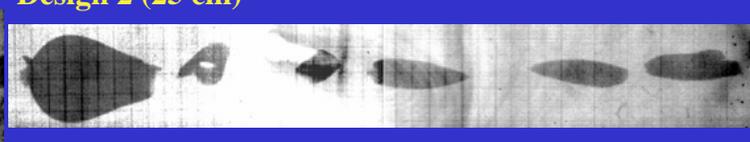
Design 2 (25 cm)



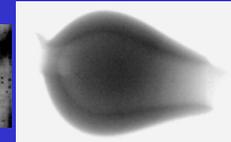
S1 @ 160  $\mu$ s



S2 @ 430  $\mu$ s



S3 @ 800  $\mu$ s



S4 @ 2290  $\mu$ s

Design 3 (14.6 cm)



S1 @ 100  $\mu$ s



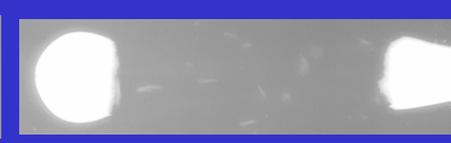
S2 @ 300  $\mu$ s



S3 @ 500  $\mu$ s



S4 @ 700  $\mu$ s

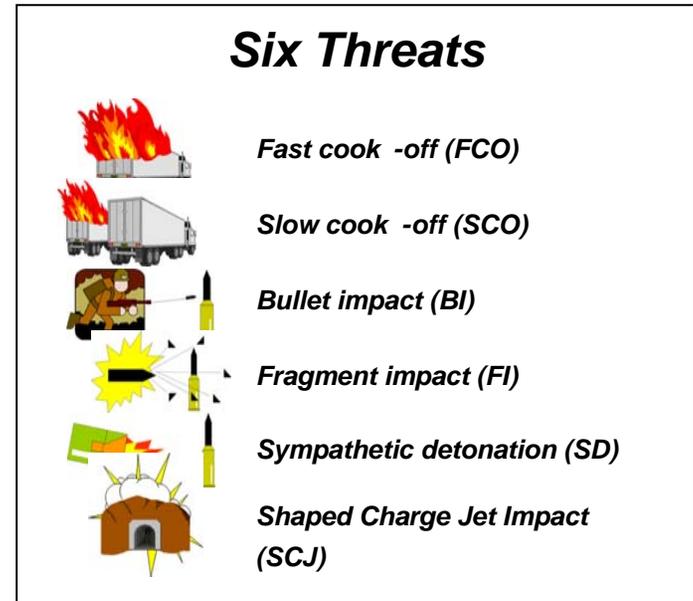


S5 @ 1170  $\mu$ s



# IM TECHNOLOGY

- **IM ATO**
  - Warhead Venting
  - Predictive Technology M&S
  - Gun Propellant
- **PEO AMMO IM Energetics Thrusts**
  - Explosives
  - Gun Propellants
  - Warheads
- **Major Customer Program**
  - 155mm Artillery TNT Replacement
  - 120 mm Mortar Composition B Replacement
- **High Performance Computing Software Applications Portfolio**  
**Insensitive Munitions (IM) Modeling & Simulation (M&S)**
- **OSD – IM S&T D-Line Program**





# IV WF 2005.03 IM Technologies for Guns, Missiles and Space

### Threats to Munitions

### Responses

- I/II** DETONATION/ PARTIAL DETONATION
- III** EXPLOSION
- IV** DEFLAGRATION
- V** BURNING
- VI** NO SUSTAINED REACTION

Example Munition Response Profile

FCO	SCO	BI	FI	SD	SCJ
V	III	VI	(IV)	(F I)	P III

### VULNERABILITY

### HAZARD CLASS

... survivability ... performance requirements ... fighter. Current ... frames consist ... designing munition ... logistics benefits ... technology development ... threshold for a ... (4). FY06. Apply/demonstrate ... (TRL 4). FY07. Demonstrate ... compliance, (b) a new high-energy propellant provides IM/performance potential equivalent to ... near tactical design of warhead venting (TRL 5) FY08. Apply venting design to full-scale ... materials. Demonstrate slow cook-off burning response (TRL 5.) FY09. Demonstrate IM compliance through testing using ... barriers, venting and a high-energy IM missile and gun propellant. Demonstrate that prediction methodology using advanced numerical tools can predict fragment ... Missiles and Space, UAMBL, ... PAC-3 MSE, GMLRS.

... ability, while providing ... with lightning ... does not enable IM ... technologies, both ... improved safety. ... addressed. FY05. De ... late benchmark ex ... ability to laboratory ha ... addition of barriers ...

**IM ATO PROVIDES TECHNOLOGY TO THE ARMY'S MUNITION PORTFOLIO**

### PEO IM STRATEGIC PLANS

**FY05**  
1,100  
750  
**4,450**

### EXAMPLE PEO IM PRIORITY MUNITION PORTFOLIOS

	PEO AMMUNITION						PEO MISSILES AND SPACE					
	FCO	SCO	BI	FI	SD	SCJ	FCO	SCO	BI	FI	SD	SCJ
LARGE CALIBER GUN PROPULSION	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green
WARHEADS	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green
ROCKET PROPULSION HIGH PERFORMANCE	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green
ROCKET PROPULSION MINIMUM SMOKE	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green
WARHEADS	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green

AT  
Dr.  
ARL-WMRD

Technol  
Ms. Mary  
HQDA, SAAL-11

UAMBL, S&T Division Chief

**IM ATO provides technology for reducing the vulnerability and hazard of the Army's future munition portfolio**



# IM Warhead Venting for Cook-off Response Mitigation (Tech Base/PEO Ammunition Leveraging)



## ARDEC Tech Base Small-Scale 1" Test (In-House)



Venting Thrust

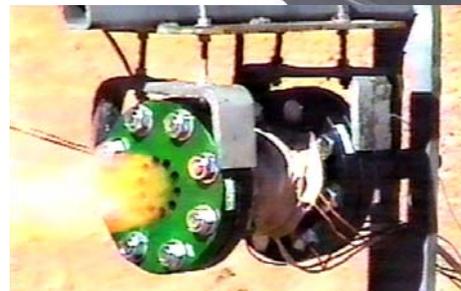
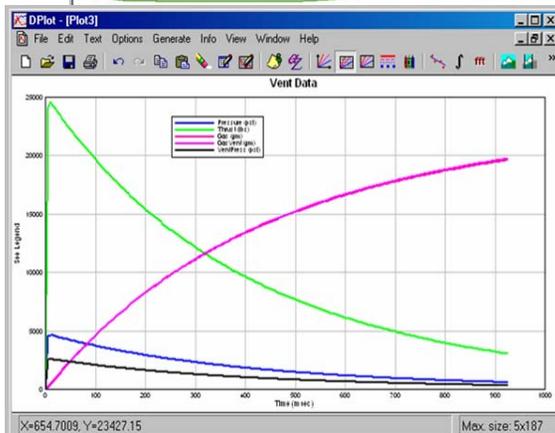
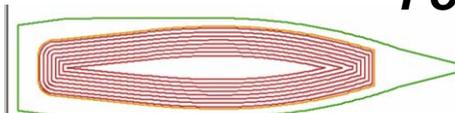
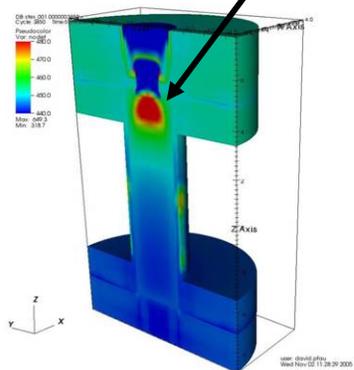


Techbase transfer For PEO Demo

## PEO IM Venting Large-scale 3" test



Ignition



Pressure Transducer Port

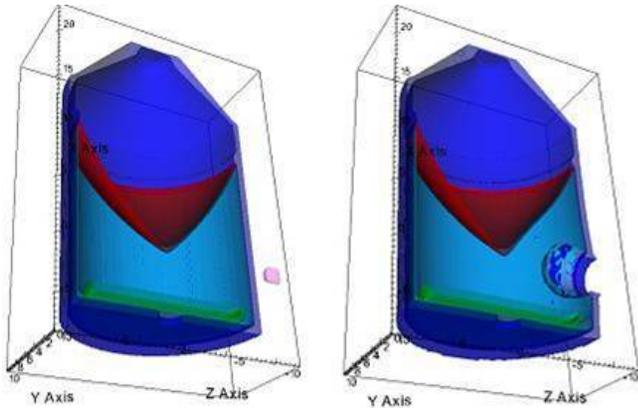
**Tech base ignition and burn modeling: Predict and design ignition and required venting calibrated using small scale tests**



# Predictive Technology Description FI/BI/SD IM Warhead Development

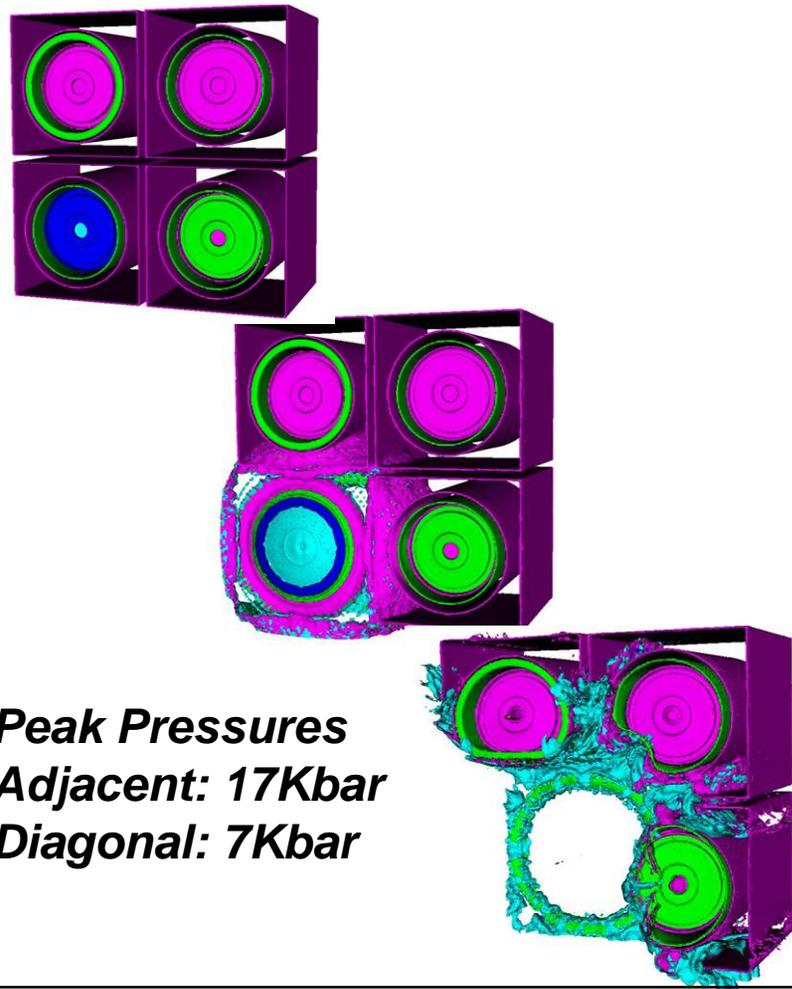


## NLOS-LS & MRM Impact Modeling

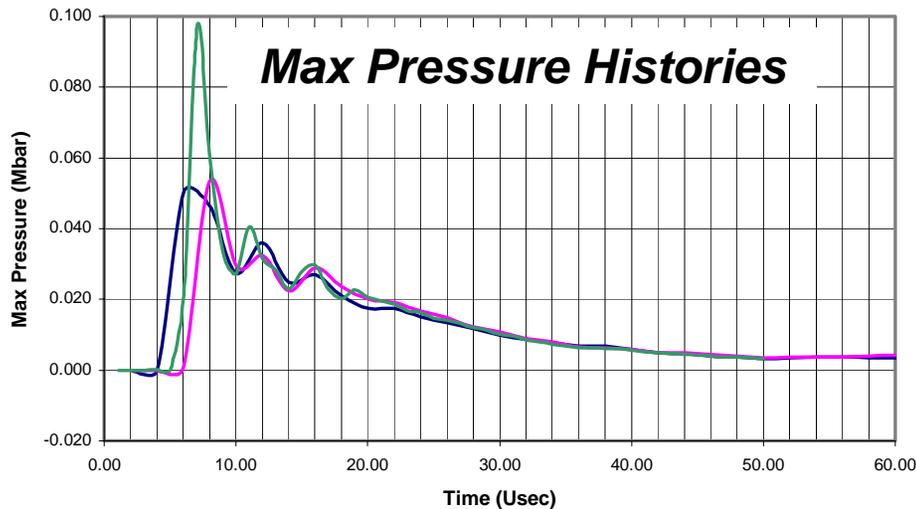


**ALE3D**

## NLOS-LS & MRM SD Modeling



**Peak Pressures  
Adjacent: 17Kbar  
Diagonal: 7Kbar**



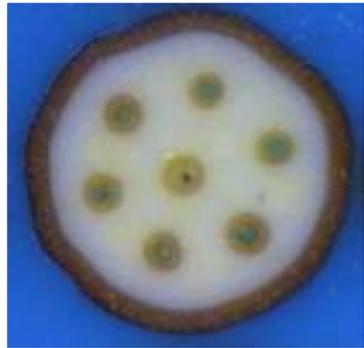
- **BI/FI/SD Modeling Results Provide Design Capabilities to Mitigate Responses**
- **MRM & NLOS-LS: Being Designed to Pass IM Tests!**



# PEO AMMO IM Propellant Thrust Evaluation of Non-Nitrolycerin Propellants



## NG Free Propellant



## Description

- Propellant formulations with NG sensitive to ignition from outside stimuli (Poor IM characteristics)
- Potential of a basic non-NG propellant formulation that can be tailored through changes to grain geometry to work with a wide range of munitions
- Feasibility study to test and evaluate non-NG extruded propellants for use in DOD munitions items (medium cal and mortar)

## Approach

- **Manufacture various candidates**
- **IM screening tests**
- **Down-select propellants**
- **Granulate verification lots**
  - 500 pound lot each for evaluation in 120mm non-NG main charge propellant and for 30mm MK258)
- **Ballistic testing**
- **IM Testing**

## Warfighter Payoff

- **Elimination of NG from propellant formulations will reduce propellant sensitivity to shock**
- **Reduced propellant sensitivity to bullet impact and fragment impact**
- **Reduced sensitivity will improve propellants response to slow cook-off**



# Low Cost Common IM Explosives Program PEO AMMO / PM-CAS



- **Low Cost TNT IM Replacement**
  - 11 candidates tested
  - 3 selected candidates showed significant IM improvements and are low cost
  - All Pass SD in current configuration without barrier
  - Team pursuing insertion into M795 production in FY09
- **Low Cost COMP B IM Replacement**
  - Program on-going
  - Test vehicle is 120mm mortar
  - Multiple candidates under testing

155 mm M795	FCO	SCO	BI	FI	SD	SCJ
A	TBD	IV	V	V	III	TBD
B	TBD	V	V	V	III	TBD
C	TBD	V	IV	V	III	TBD
TNT	III	III	III	III	I	TBD

I / II Detonation / Partial Detonation	III Explosion	IV Deflagration	V Burn	VI No Sustained Reaction (Unofficial)
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*Bullet Impact*



*Fragment Impact*



*SD*

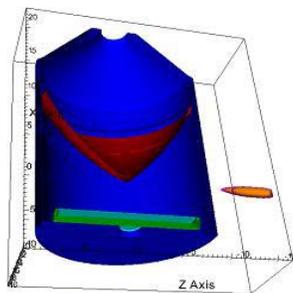




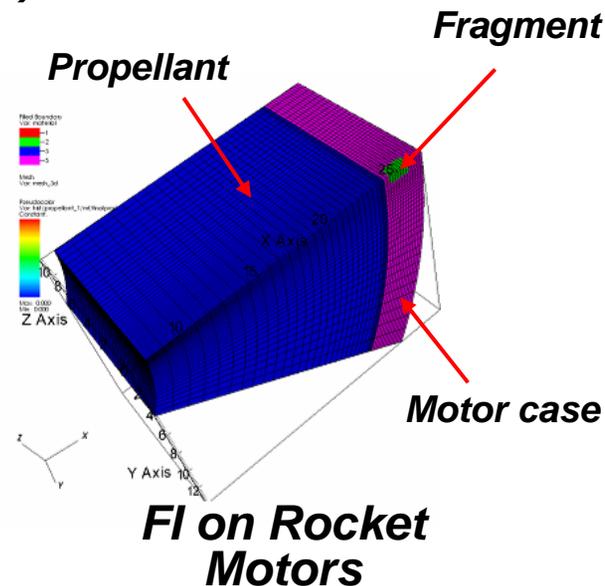
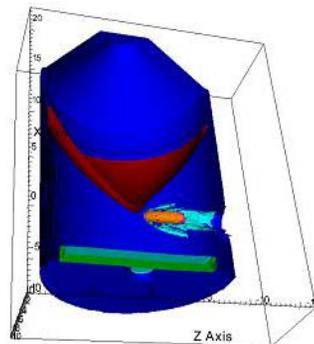
# High Performance Computing Software Applications Portfolio Insensitive Munitions (IM) Modeling & Simulation (M&S)



- ARDEC leading a Tri-Service proposal with National Lab participation (LLNL, SNL, and LANL).
- Focused on improving the state of the art in DOE developed codes for modeling of bullet and fragment impact on rocket motors and confined energetic warheads.
- A 3 year effort that builds upon the previous CHSSI Multiphase Flow and Target response (MFT) effort and leverages numerous DoD/DOE programs such as prior Joint Munitions Planning (JMP) and Technical Coordination Group (TCG) efforts.



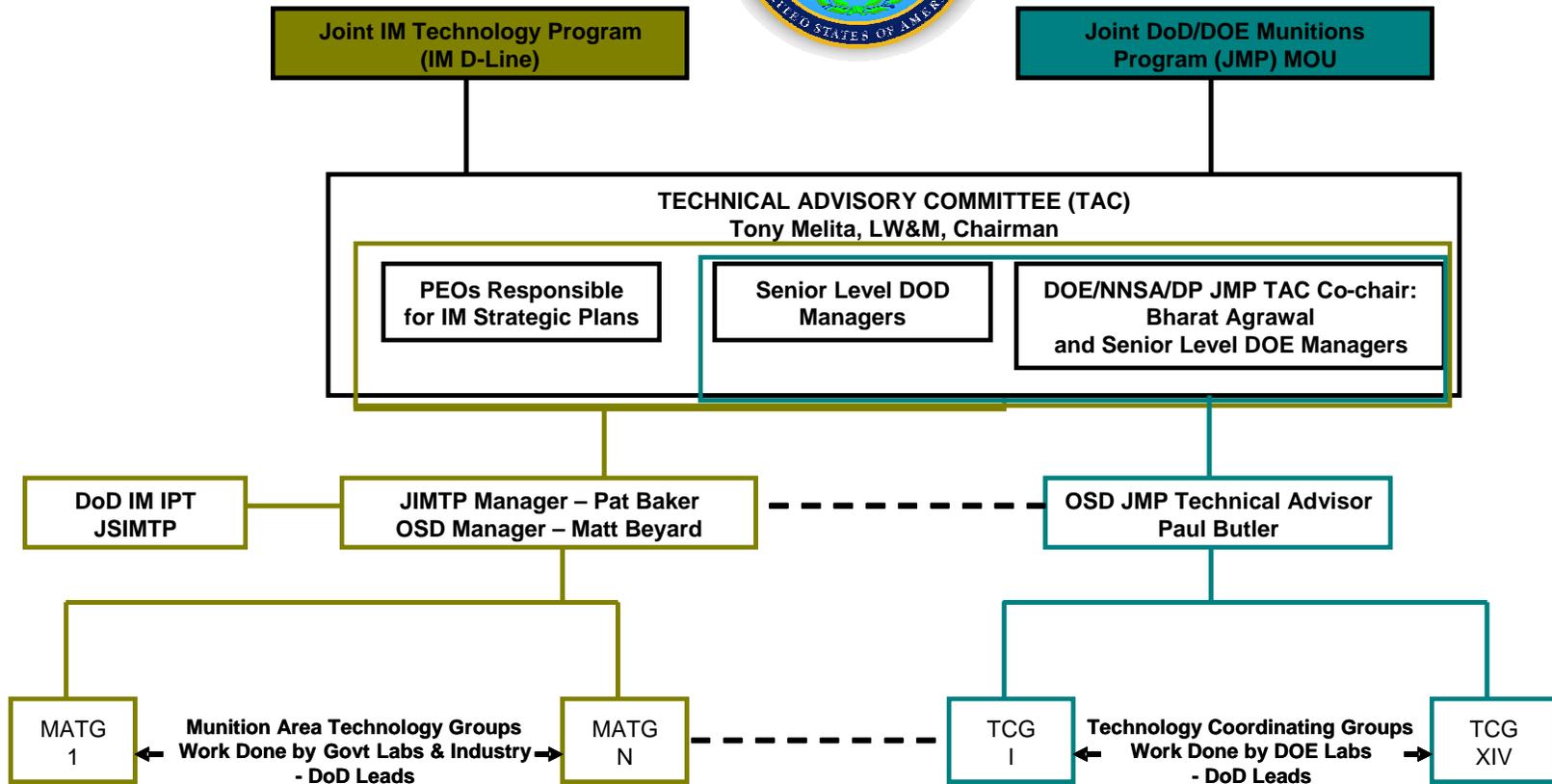
**BI on Warheads**



**FI on Rocket Motors**



# JIMTP Structure





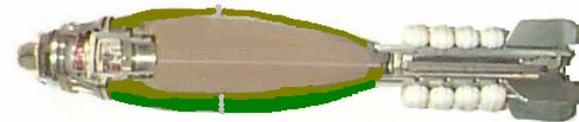
# OSD D-Line IM Program

## A Joint Service Collaboration & Partnership



### IM Melt-Cast Explosives

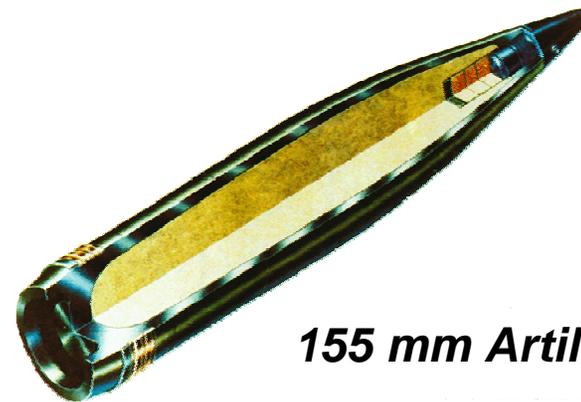
- **New IM Melt-Cast explosive compounds**
- **Synthesize compounds of interest and evaluate safety, toxicity, compatibility & performance at small scale**



**Mortar**



**Measurement of Detonation Velocity**



**155 mm Artillery**



# OSD D-Line IM Program A Joint Service Collaboration & Partnership

## Development of Halogenated Wax Binder Systems for High Power Explosives

- **Press loaded explosive formulations competitive with or exceeding the performance of top explosives (e.g. LX-14), while gaining insensitivity sufficient to achieve IM requirements**



- **Chlorinated binder systems have shown improvement in IM properties and have helped maintain performance**

- **BI Test resulted in Type V Reaction - Burn**
- **LX-14 resulted in Type IV Reaction - Deflagration**

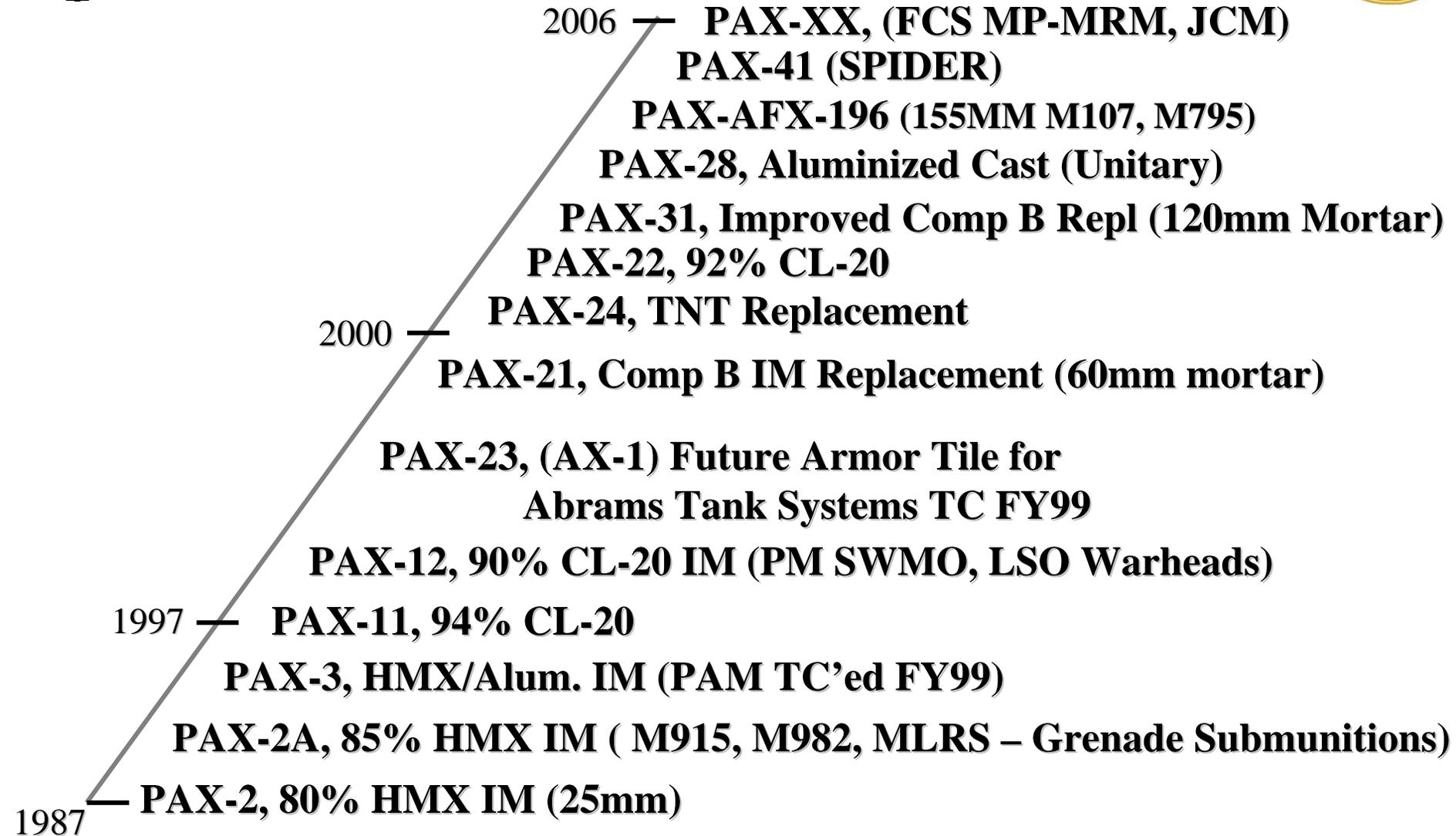


# *High Energy / High Blast Explosives*

- **High Blast**
  - PAX-3 transitioned to BDM and demonstrated in LOS-MP
  - Excellent IM Properties
- **High Impulse**
  - Several Thermobaric type formulations tested and characterized in coordination with ARL TBX test program and DTRA Test Program
- **Combined Effects Explosives - High Energy/High Blast**
  - PAX-30
  - PAX-42



# ***Explosive Formulation Development***





# ***PAX 3 Tested in LOS-MP and BDM***

- **Warhead design and process**
  - **PAX 3 has excellent loading and machining characteristics**
- **Integrated PAX3 warhead fired from M256 gun system at 30,000 g's**
- **PAX 3 will not detonate as warhead passes through targets**
- **PAX 3 warhead performance on target meets exit criteria for LOS-MP ATO**
- **PAX 3 transitioned to BDM**

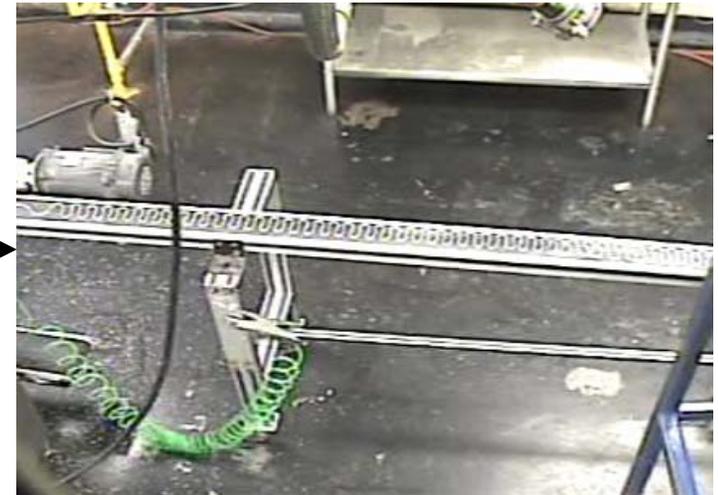




# ***Twin Screw Extrusion of PAX-3***



Extruded  
PAX-3



Final End  
Product  
PAX-3



Granulated  
PAX-3



**IN-HOUSE Production Capability "A GO"**



## High Energy Coupled with High Blast Increased Blast / Maintained Energy for Combined-Effects Warhead

Percent Change in Performance Compared to LX-14			
HE	Cost of Explosive Fill (\$)/lb.	Metal Pushing/Unit Volume (Experimental)	Blast (Calculated)
LX-14 (HMX)	18	0 (Baseline)	0 (Baseline)
PAX-29c (CL-20)	600	17 %	43 %
PAX-29n (CL-20)	600	17 %	38 %
PAX-3 (HMX)	18	-28 %	32 %
PAX-30 (HMX)	18	6 %	30 %
PAX-42 (RDX)	7	3 %	24 %

- PAX-30 and PAX-42 maintain metal pushing energy of LX-14 but substantially exceed blast with 18.5% less explosive fill
- Excellent candidates for multi-purpose warhead!
- Excellent Reduced Shock Sensitivity
- Most cost effective



# PAX-30 Provides both blast and high penetration



**JAVELIN**

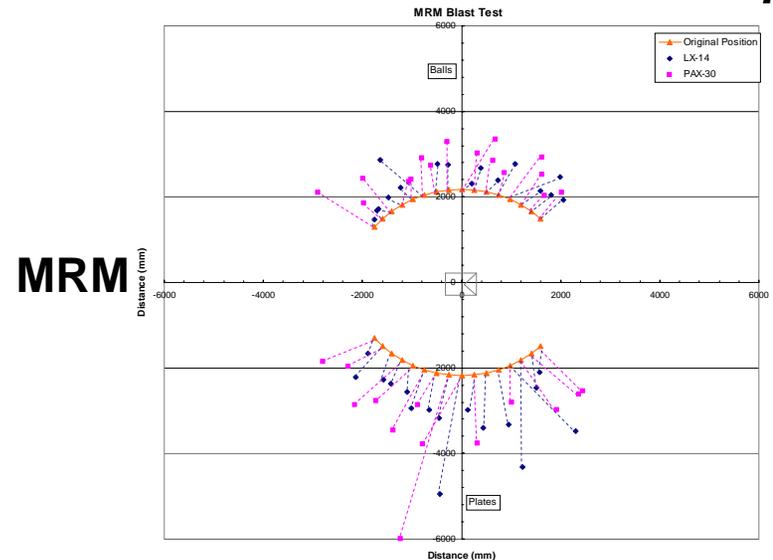


**PAX-30 penetration ~10% better than current production with LX-14 in Javelin**

## 'Stonehenge' Impulse Test Setup



## PAX-30 vs. LX-14 Blast Output



**PAX-30 blast outperformed LX-14 in the MRM configuration.**



# High Blast/Anti-Armor Warheads for Shoulder Fired Munitions

## Reduced Solder Burden



**CURRENT SOLUTION**  
1 ARMOR WEAPON  
1 BUNKER WEAPON



**ONGOING WORK**  
1 WEAPON FOR ARMOR,  
& BUNKER TARGETS



***Blast effect for bunker defeat***

***Jet penetration for  
armor defeat***





# Novel Energetic Materials ATO – Advanced Gun Propellants

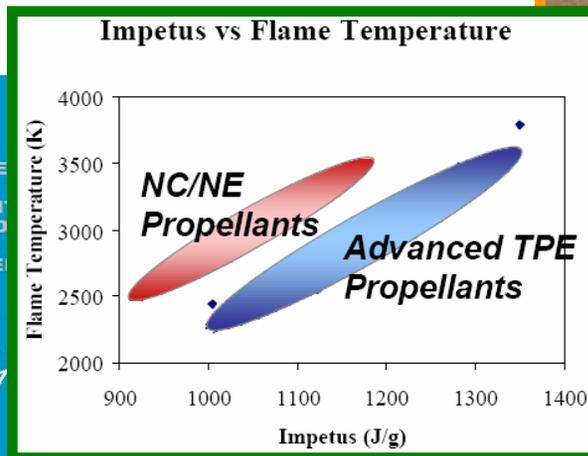
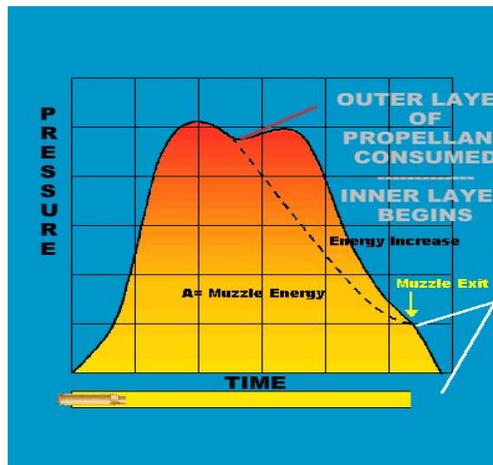


High performance & insensitive propellants

- ETPE layered propellants
- BDNPN, NTO propellants
- High nitrogen propellants



**BDNPN**



**Enhanced gun performance**

- Tailorable burning rates
- Increased charge weight
- Increased energy density
- Controlled pressurization

**Reduced barrel erosivity**

- Reduced flame T
- Less erosive propellant combustion products

**Reduced sensitivity/vulnerability**

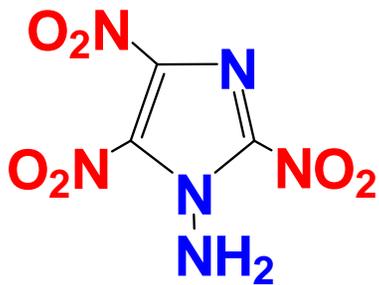




# Synthesis Program Target Compounds



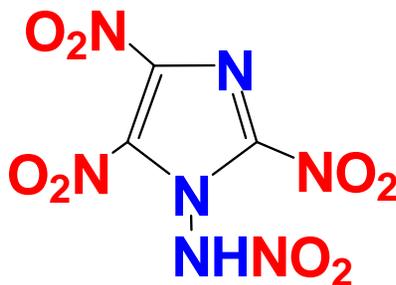
## High Density High Energy Compounds



**ATNI - Amino Trinitroimidazole**

Cal. Density 1.92 g/cc

Performance 10 % better than HMX and Insensitive due to hydrogen bonding

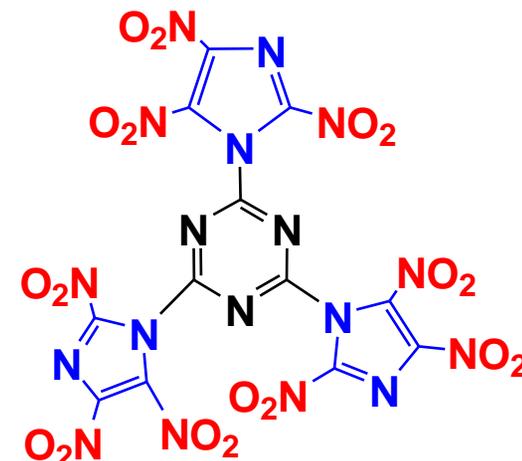


**NATN – Nitramino Trinitroimidazole**

Cal. Density 1.96 g/cc

Insensitive due to hydrogen bonding

## High Energy High Nitrogen Compounds

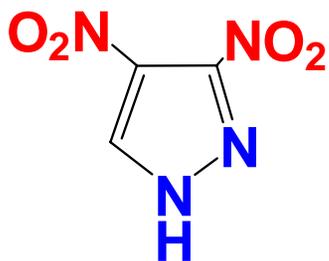


**TTIT - Tris(Trinitroimidazole) Triazine**

Cal. Density 2.06 g/cc

Performance 20% better than HMX

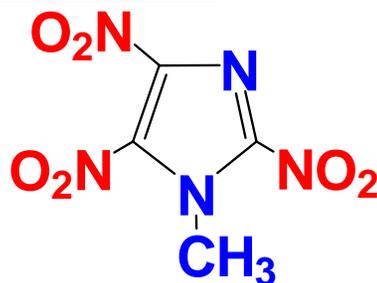
## Insensitive Melt-Cast Materials



**DNP - Dinitropyrazole** **MTNI - MethylTrinitroimidazole**

Density 1.76 g/cc;

Performance better than Comp.B Melt cast



Density, 1.79

Detonation velocity better than Comp. B, Melt cast and Insensitive



# Nano-materials / Nano-energetics



**Counter Measures**



**Igniters**



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**Green LEI Primers**

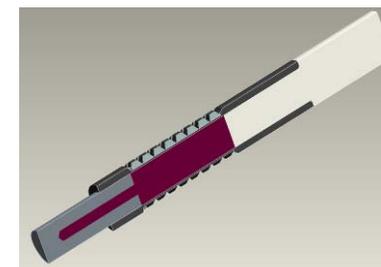


**Illum Candles**

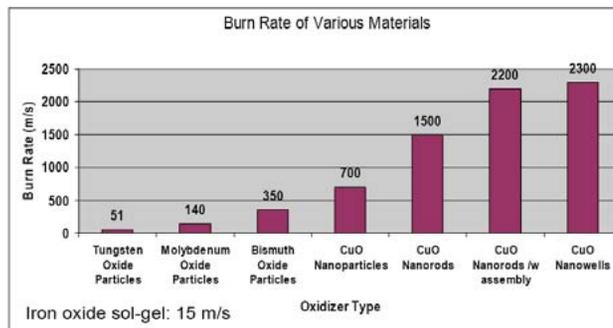


**Primers**

## On-going Efforts



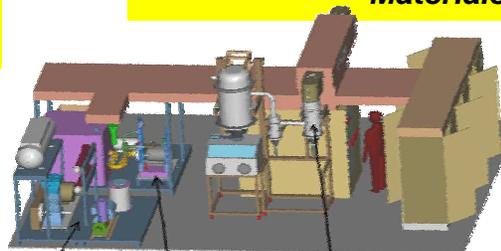
**Reactive Tungsten Penetrator**



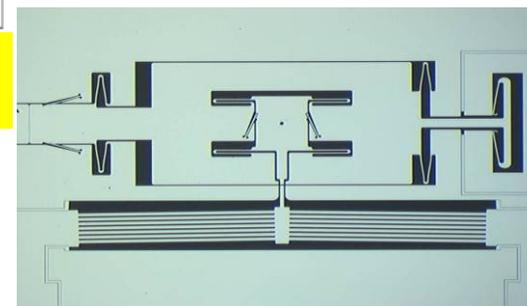
**Formulation of New Reactive Materials**



**Dual Use Composites**



**Material Fab & Characterization**



**MEMs S&A Designs**



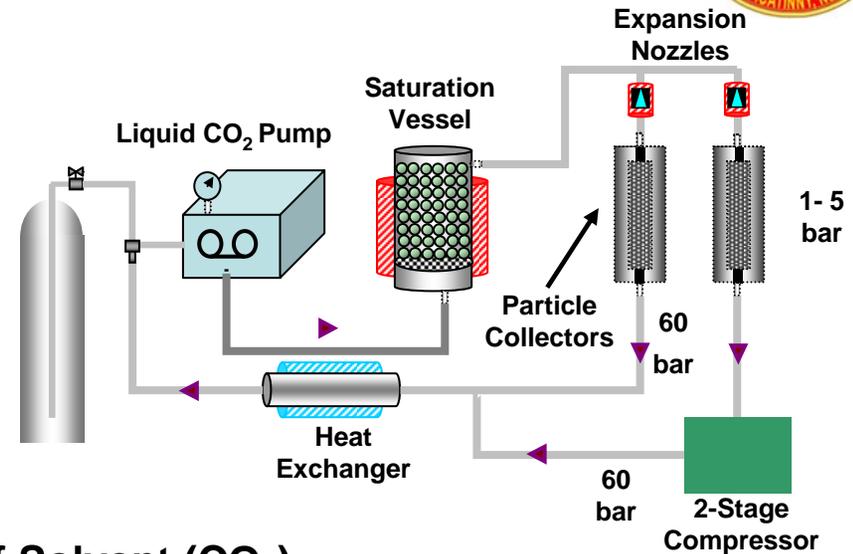
# Production of Nano RDX by RESS

## RESS Set-up

- Solvent: Carbon Dioxide
- Saturation P\T: 350 bar\85 °C
- Expansion Pressure: 1 – 60 bar

## Current Process Capabilities

- Precise Particle Size Control: 100–500nm
- Production Capacity: 10-12 g/hour
- Continuous Operation: > 10 hours
- Contained Operation with Full Recycle of Solvent (CO<sub>2</sub>)



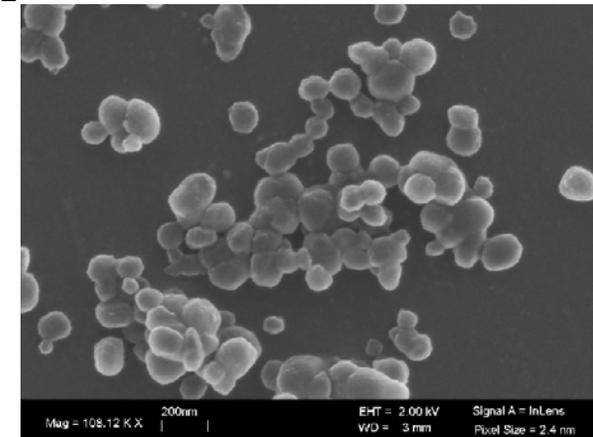
## Sensitivity Testing

### Impact Test

- |                         |                           |
|-------------------------|---------------------------|
| 150 nm RDX Pellet:      | H <sub>50</sub> – 41 cm   |
| 150 nm RDX Powder:      | H <sub>50</sub> - >100 cm |
| Holston C-5 RDX Powder: | H <sub>50</sub> – 23 cm   |

### Small Scale Gap Test

- |  |                             |
|--|-----------------------------|
| 500 nm RDX in 88/12 wax formulation:     | Gap <sub>50</sub> - 32 kbar |
| 4.8 micron RDX in 88/12 wax formulation: | Gap <sub>50</sub> - 21 kbar |

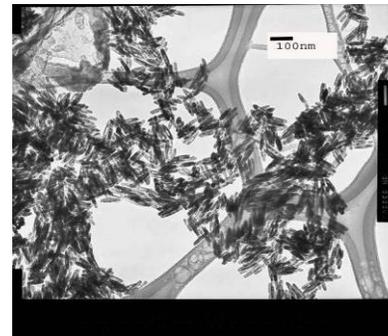


SEM Image of Nano RDX

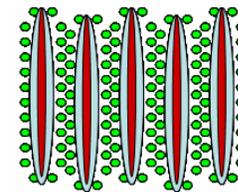
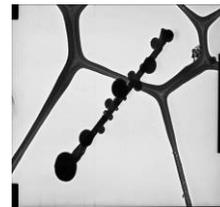
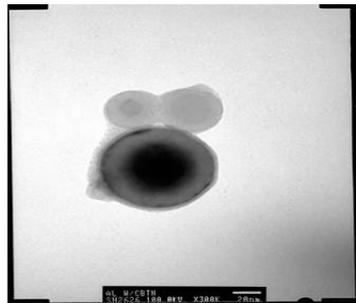


# Nanocomposite Synthesis and Production

- *Tunable super-thermites*
- *Multiple uses, safe to handle*

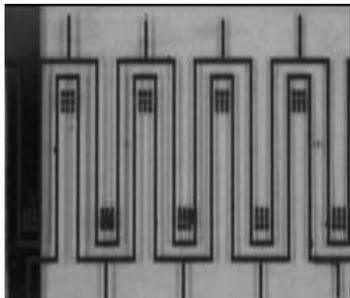


## Coated Nanoparticles

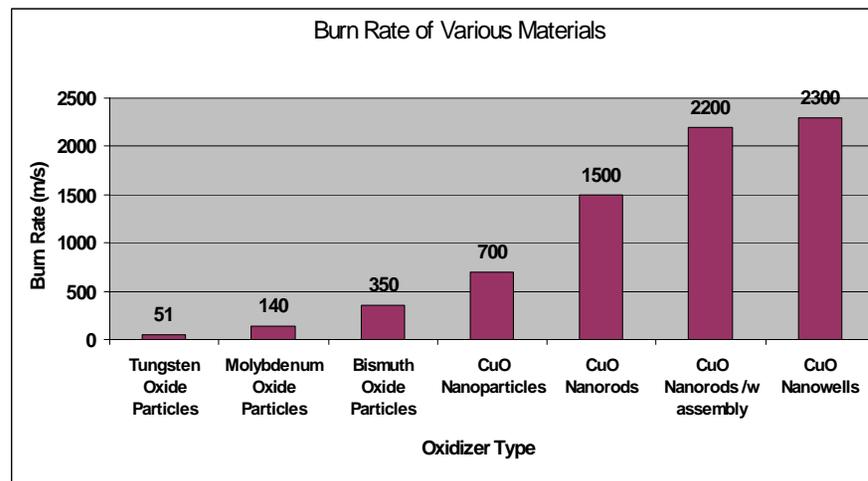


## Ordered Energetic Composites

## Patterned Energetics



## Microencapsulation





## *Summary*

- **Army RDECOM-ARDEC Energetic Materials Program focused on meeting goals for transition to Army and Joint Service applications to meet Warfighter needs.**
- **Reactive materials demonstrated in demolition warheads and as IM liners.**
- **Actively developing IM Technology for PEO IM Priority Munitions with emphasis on M&S and Partnering in OSD IM S&T D-Line.**
- **High energy / High blast explosives demonstrated**
- **Novel Nanocrystalline and Nanocomposite Energetics applications being investigated.**